

SERVICE BULLETIN

Diamond

AIRCRAFT

SERVICE BULLETIN NO.: DA20-61-01, Rev. 0

DATE ISSUED: March 9, 1996

TITLE: Propeller Pitch Stop

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2. **ATA CODE:** 6120
3. **EFFECTIVITY:** All DA 20 Katanas fitted with Hoffmann Propellers HO-V352F/170FQ having serial numbers up to and including H199.
4. **GENERAL:** The low pitch propeller stop should be inspected and, if necessary, replaced in accordance with Hoffmann Propeller Instruction No. E592 (attached).
5. **COMPLIANCE:** At next scheduled inspection, no later than October 15, 1995.
6. **APPROVAL:** N/A
7. **LABOR REQUIRED:** Approximately 15 minutes to 1 hour.
8. **MATERIAL:** Refer to Hoffmann Work Instruction No. E592.
SSN327M8FK10 nut(s) enclosed for use if required.
9. **SPECIAL TOOLS:** none
10. **REFERENCES:** Hoffmann Work Instruction No. E592
Hoffmann Propeller Maintenance Manual
11. **ACCOMPLISHMENT INSTRUCTIONS:** Refer to Hoffmann Work Instruction No. E592.
12. **WEIGHT AND BALANCE:** N/A
13. **ELECTRICAL LOAD DATA:** N/A
14. **CREDIT:** No labor credit if nut does not require replacement. If nut requires replacement, a labor allowance of 1 hour will be issued upon receipt of a completed warranty application form and return of the FK8 nut.

To obtain satisfactory results, procedures specified in this service information letter must be accomplished in accordance with accepted methods and current government regulations. Diamond Aircraft Industries Inc. cannot be responsible for the quality of work performed in accomplishing the requirements of this service information letter.

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